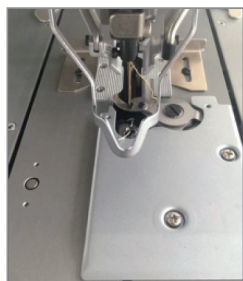


## UN9820 Series

### Eyelet button holing machine

- UN9820-00 Up thread trimmer.
- UN9820-01 Up and bottom trimmer.
- UN9820-02 Up and bottom trimmer, shorter thread tail.



UN9820-02

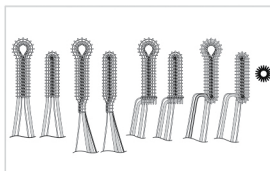


UN9820-01

### Product features

- Skipped stitches are reduced. The shape of the looper, the thread take-up amount and some other parts have been reviewed. Skipped stitches and insufficient thread tightening due to a change of thread tension are reduced, regardless of types of threads. The range of sewing capability has been enlarged.
- Sewing with less noise. With thorough review of the mechanisms causing noise, quieter sewing even at higher sewing speed than the conventional model has been realized. The machine is made with a sound design gentle to ears, eliminating impact noise. The vibration of the feed base which is transmitted to an operator is also reduced. The working environment with less operator fatigue can be materialized.
- Large arm pocket providing ease of operation. The arm pocket of 120mm depth gives a sufficient space, enabling material setting smooth. It is the most suitable for sewing of vertical button holes and hip pocket parts. The arm shape provides a good view of the need area, allowing operators to observe the sewing operation.
- Operation panel easy to use for everyone. It is equipped with a liquid crystal display (LCD) and indicates display items with icons and letters, setting and check of sewing pattern and change of sewing modes are easy to understand and carry out.

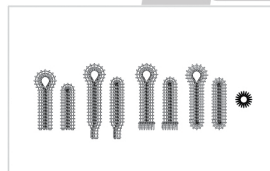
### Scope of application



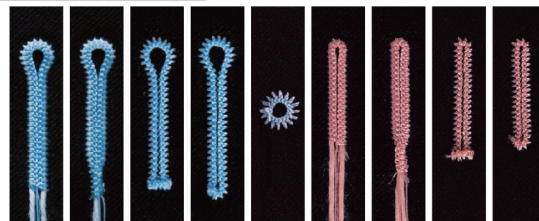
UN9820-00  
Up thread trimmer



UN9820-01  
Up and bottom thread trimmer



UN9820-02  
Up and bottom thread trimmer



### Technical parameter

Model	UN9820-00	UN9820-01	UN9820-02
Power		550W	
Max. speed		2,700sti/min	
Sewing length		5-50mm	
Needle type		Dox558	
Tail knot length		0-20mm	
Needle quantity		1	
Presser lifter height		16mm	
G/N weight & volume	185/170kgs, 1300x820x1480mm=1.58cbm		

