

贝形饰边包缝机使用说明

OPERATING INSTRUCTIONS FOR OVERLOCK SHELL STITCH MACHINE

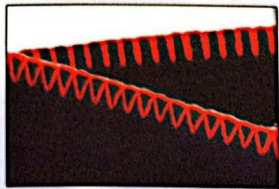


扫描全能王 创建

大贝形饰边包缝机

LARGE SHELL STITCH OVERLOCK SEWING MACHINE

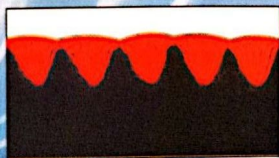
MODEL-38



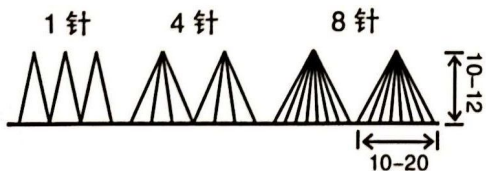
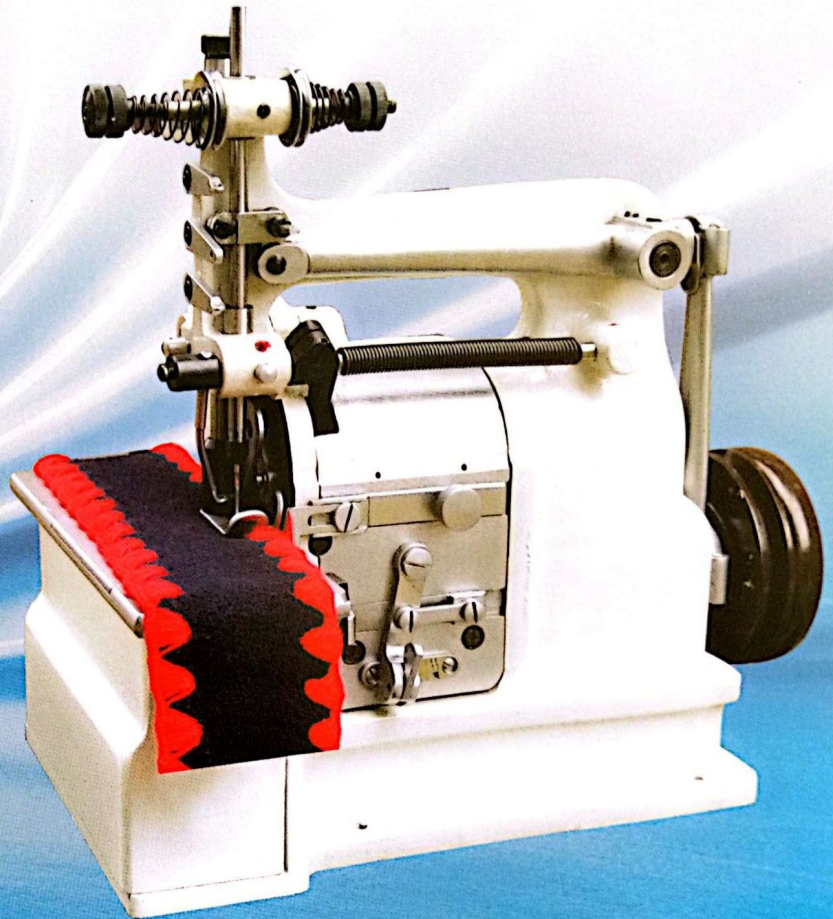
1 针



4 针



8 针



包边宽度	间距	可缝厚度	转速	电机功率
Seam Width	Stitch Range	Sewable Thickness	Speed	Motor Power
10-12mm	10-20mm	7mm	1,200s.p.m.	370/250

型号38可依不同的线、布料与针距搭配出多样式的贝形花边，藉由移动针数调整杆便可变换3种不同的针织样式，共有1针4针或8针之贝壳饰缝。(也可不用装饰线)

Model-38 is based on different lines, fabrics and needle gauge from a variety of shell lace, and with moving stitch number adjusting lever, it can develop three different knitting patterns which include 1 or 4 or 8 stitch. (also not using the ornamental thread)

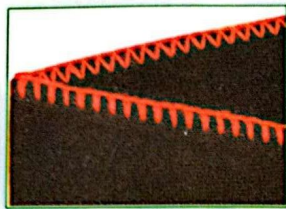


扫描全能王 创建

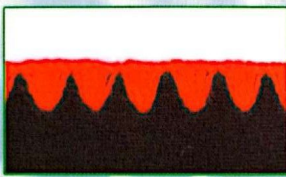
中贝形饰边包缝机

MEDIUM SHELL STITCH OVERLOCK SEWING MACHINE

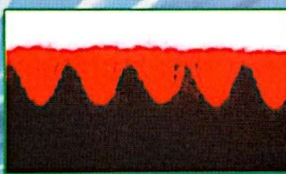
MODEL-27



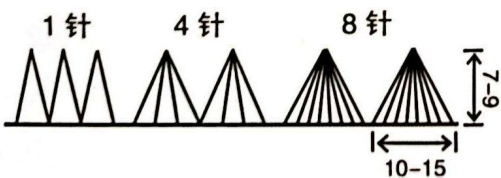
1 针



4 针



8 针



包边宽度	间距	可缝厚度	转速	电机功率
Seam Width	Stitch Range	Sewable Thickness	Speed	Motor Power
7-9mm	10-15mm	4mm	1,200s.p.m.	370/250

型号27可依不同的线、布料与针距搭配出多样式的贝壳花边，藉由移动针数调整杆便可变换3种不同的针织样式，共有1针4针或8针之贝壳饰缝。(也可不用装饰线)

Model-27 is based on different lines, fabrics and needle gauge from a variety of shell lace, and with moving stitch number adjusting lever, it can develop three different knitting patterns which include 1 or 4 or 8 stitch. (also not using the ornamental thread)

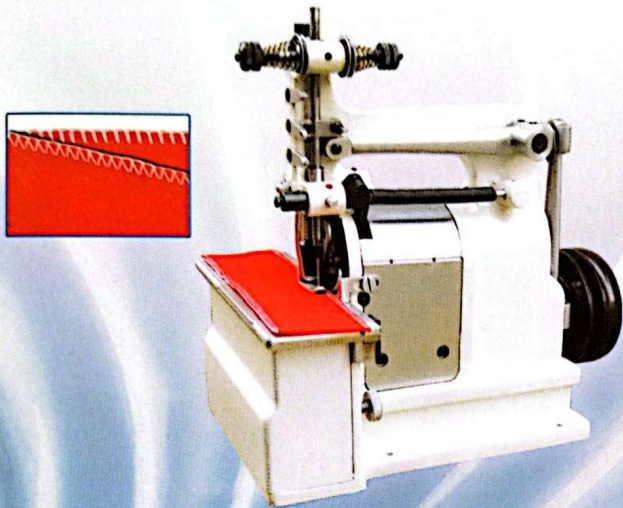


扫描全能王 创建

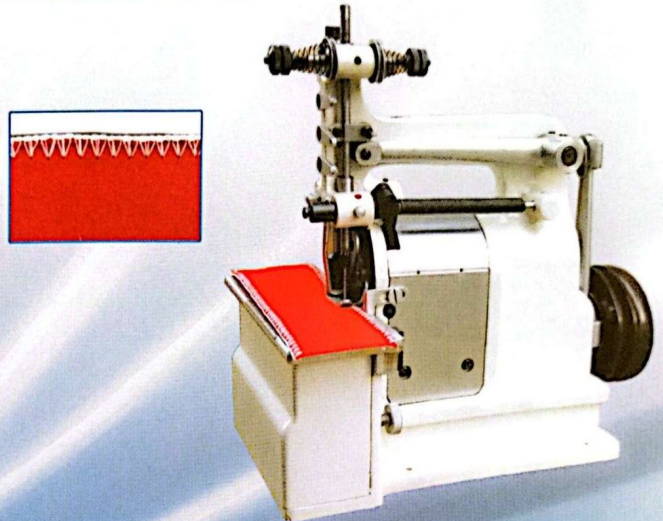
小贝形饰边包缝机

SMALL SHELL STITCH OVERLOCK SEWING MACHINE

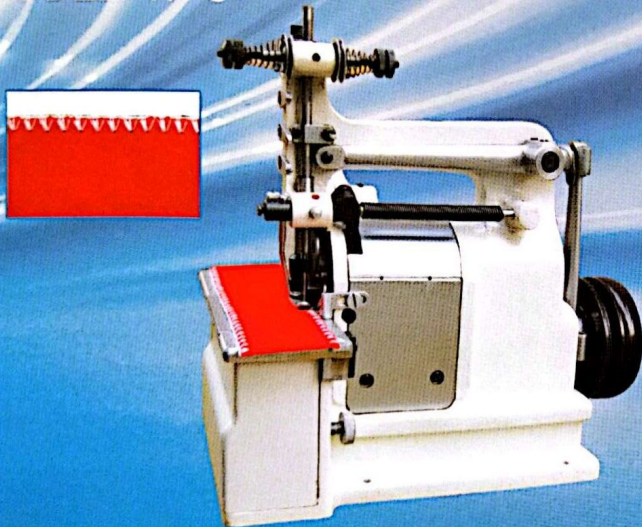
MODEL-17-1



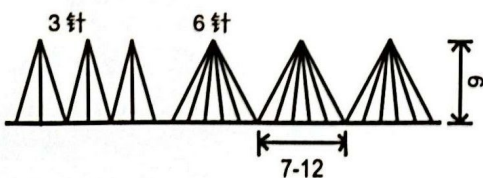
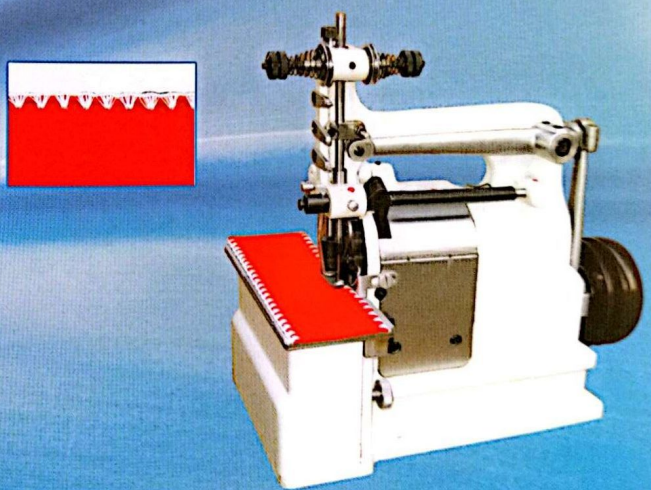
MODEL-17-2



MODEL-17-3



MODEL-17-6



包边宽度	间距	可缝厚度	转速	电机功率
Seam Width	Stitch Range	Sewable Thickness	Speed	Motor Power
6mm	7-12mm	2.8mm	1,200s.p.m.	370/250

型号17 可依不同的线、布料与针距搭配出多样式的贝形花边，有1针、2针、3针和6针四种型号。(也可不用装饰线)
 Model-17 is based on different lines, fabrics and needle gauge from a variety of shell lace, which include 1 or 2 or 3 or 6 stitch. (also not using the ornamental thread)



贝形 38、27、17、18、28 型贝形饰边包缝机

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38、27、17、18、28OVERLOCK SHELL STITCH MACHINE OPERATING INSTRUCTIONS

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一、本机要点

1、在机器使用前，先给所有活动部件加油，在机器工作时每八小时加一次油。

2、穿线机构

——表示缝纫线

-----表示装饰线

3、先把线穿过针孔，顺时针方向转动手滑轮，直到缝纫线被弹簧锁勾住。

IMPORTANT

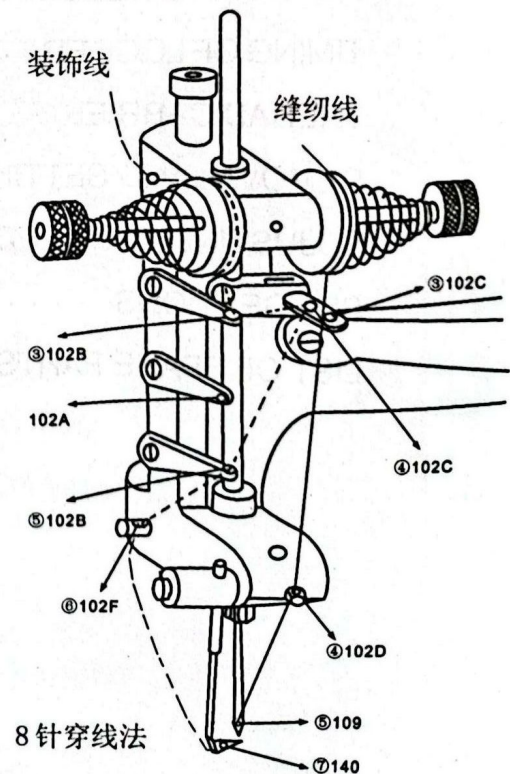
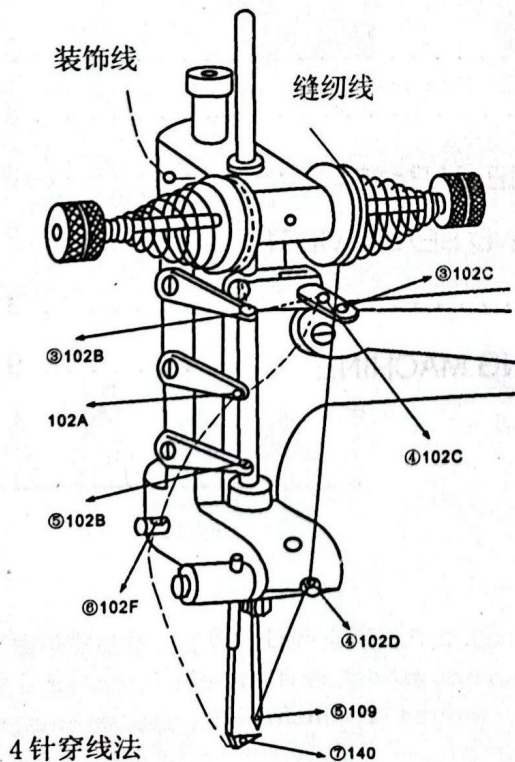
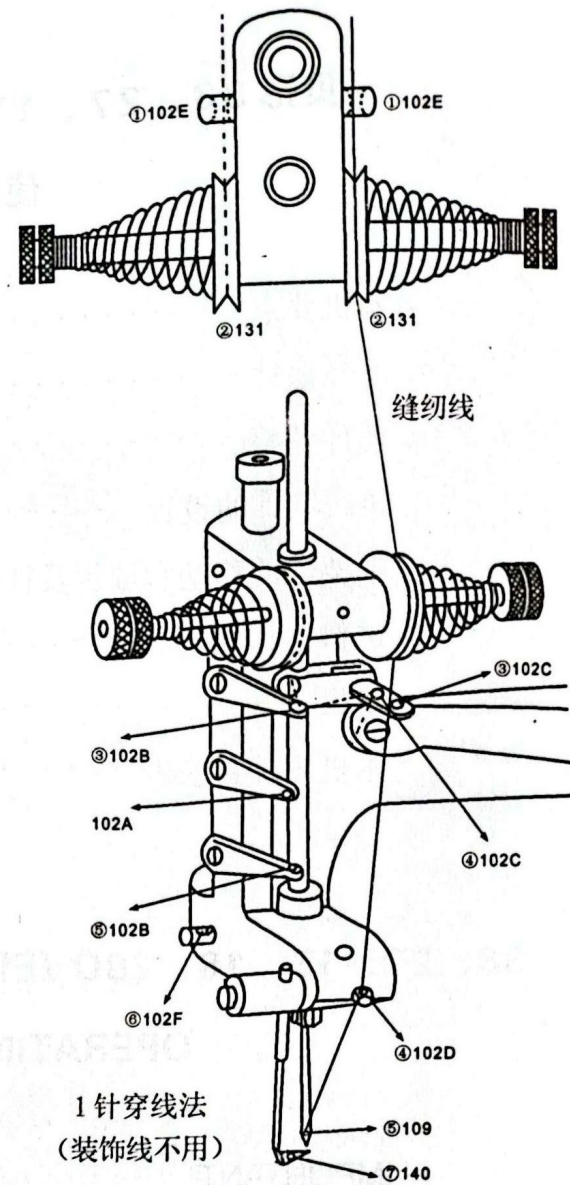
1. Before starting the machines, oil bearings of all moving parts.

2. Threading Machine See Fig

—— indicates the sewing thread

----- indicates ornamental thread

3. Hold the tail of the thread passed through the needle hole, and turn the hand pulley clockwise until the sewing thread is hooked by Latch Hook.



二、怎样换针

1. 换直针

顺时针转动滑轮，直至针达到最高点，用扳手放松（#108）螺母，使附件移动后去除旧的或不好的针。

插入新的针，把（#108）螺母拧紧，及时换去旧的或者不好的针，这样才能确保机器的良好运转。

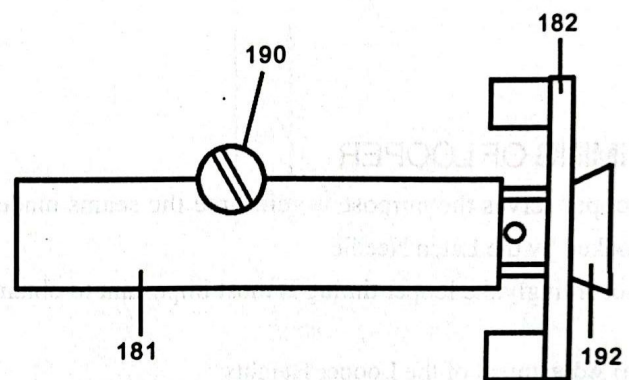
2. 换弹簧针（勾针）

转动滑轮直至弹簧针在环状物的下面，然后操作员用工具穿过位于框架盖（#184）的孔来放松（#188）螺丝，这样弹簧（勾针）可以手工卸下。

插入新的弹簧针至最低点，但是螺丝不要拧紧，定好位置，用工具使弹簧针必须靠上直针，这样你会发现弹簧针的任何附加运动，通过放松（#190）螺丝来调整针的运输传道（角尺架道#181）的位置，因此运输传道（角尺架道）可以轻松地保持针的传送。（参照#2）

REPLACING NEEDLES

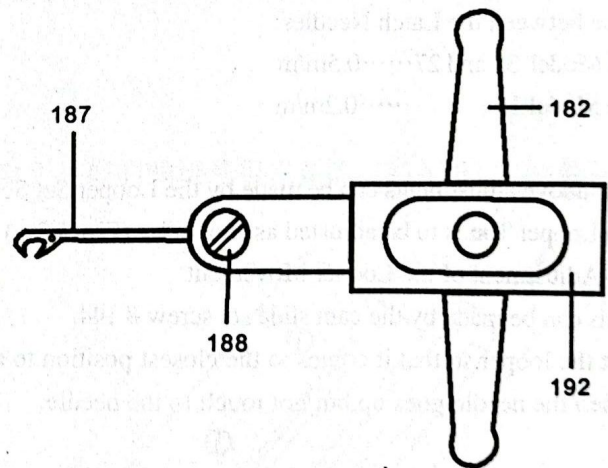
Turn the pulley clockwise until the needle reaches its highest point and loosen the needle clamp nut (# 108) by the wrench supplied as accessory to remove the old or defective needle. Insert the new needle and tighten the needle clamp nut (# 108). Promptly replace the old or defective needles. They affect the satisfactory operation of the machine.



REPLACING LATCH NEEDLE

Turn the pulley until the Latch Needle comes underneath the loop and loosen the set screw (# 188) by the driver through the hole located in the Frame Cap (# 184). By this, the Latch Needle can be removed by hand.

Insert the new Latch Needle until it reaches to the deepest point, but make it sure that the Latch Needle is not inserted twisted. Should you find any excess play on the Latch Needle, adjust the position of the Latch Needle Carrier Guide (L-shape) (# 181) by loosening the Screws (# 190), so that the L-shape Guide holds Latch Needle Carrier (# 182) lightly. See. (Fig.#2.)



图#2 (Fig.#2)



三. 怎样调整 (打环装置)

打环装置是用来增强由缝纫线制成的线缝的目的来减速被弹簧针锁住的缝纫线。

因此, 打环装置的调速是获得良好线缝的最重要的因素。

(a) 调整打环装置的高度

设置打环装置位于下列弹簧针许可范围内。(参照图 # 3)

模型贝形 38 和 27.....0.5 米 / 分

模型贝形 170.2 米 / 分

上述的调整可由打环装置的 #144 螺丝来完成。

(b) 打环装置的尖部调整, 参照图 (# 3 - a)

(c) 打环装置运动的调整

这个可以由凸轮滑动 # 144 螺丝来完成, 当针向上时, 让打环装置靠近针的位置, 但不能碰到针。

错误的设置会导致线缝的跳动, 故这个速度要适当 (见图 # 4)

TIMING OF LOOPER

Looper serves the purpose to reinforce the seams made by sewing thread, always to ease the sewing thread to be hooked by the Latch Needle.

Accordingly, the looper timing is most important to obtain the satisfactory seams.

(a) Adjustment of the Looper Heights

Set the looper so that it will be positioned with the following clearance between the Latch Needles:

On Model 38 and 27.....0.5m/m

On Model 170.2m/m

The above adjustments can be made by the Looper Set Screw # 144.

(b) Looper Toe is to be adjusted as shown by (Fig. # 3-a)

(c) Adjustment of the Looper Movement

This can be made by the cam slide set screw # 144.

Set the looper, so that it comes to the closest position to the needle, when the needle goes up, but not touch to the needle.

Incorrect setting is the cause of the skip of seams and make it sure that this timing is properly set. See Fig. #4.

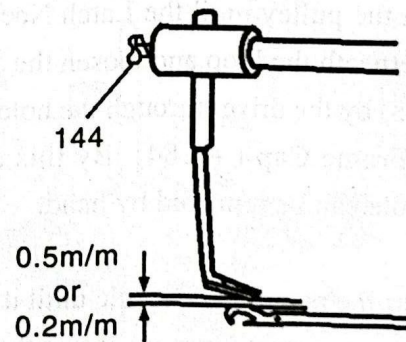


图 # 3 (Fig. #3)

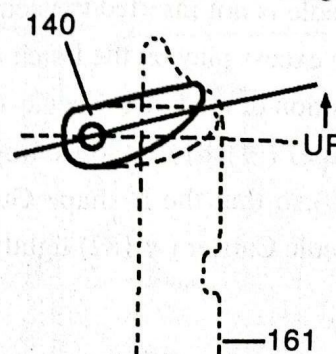


图 # 3-a (Fig. #3-a)

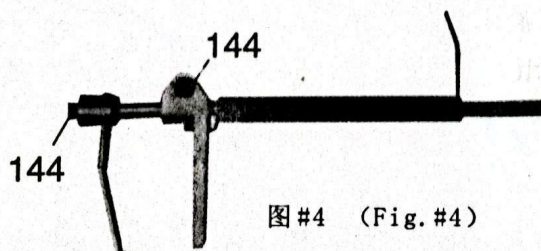


图 # 4 (Fig. #4)



(d) #206 线道的用途不仅要保护针在正确的位置，而且偶然开启弹簧针，通过放松护针架螺丝 #212 来调整线道的位置，使弹簧针的最高点接近线道。(参照图 #5)

这台机器配备保护针装置能承受的尺寸达到 #22。

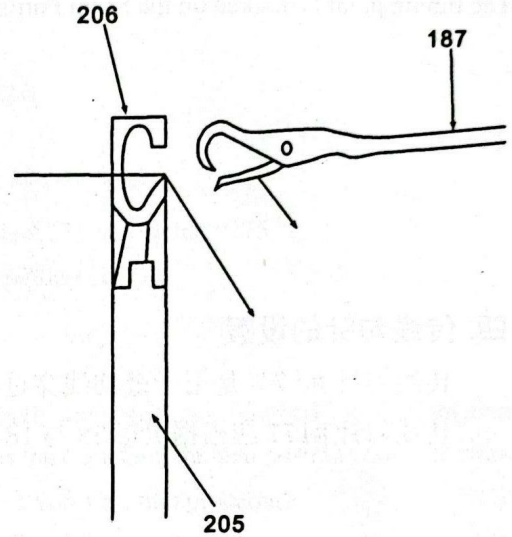
这是标准模型，如果使用粗一点的针，应换上好的保护装置，这样可获得好的特殊的需要。

(d) Needle Guide (# 206) serves the purpose not only to guard the needle in its correct position, but to open the Latch of Needle, occasionally.

Adjust the position of the thread guide by loosening the Needle Guard Bracket Screw # 212 so that the top point of the Latch Needle comes to as close as to the Needle Guide, as shown in the Fig. # 5.

The machine is equipped with the Needle Guard, which accepts sizes of the Needle up to #22, in its standard model.

If the thicker needle will be used, replace the needle guard as well, which can be obtained at the special requirement.



图#5 (Fig. #5)

(e) 从 #161 小针板中换线缝

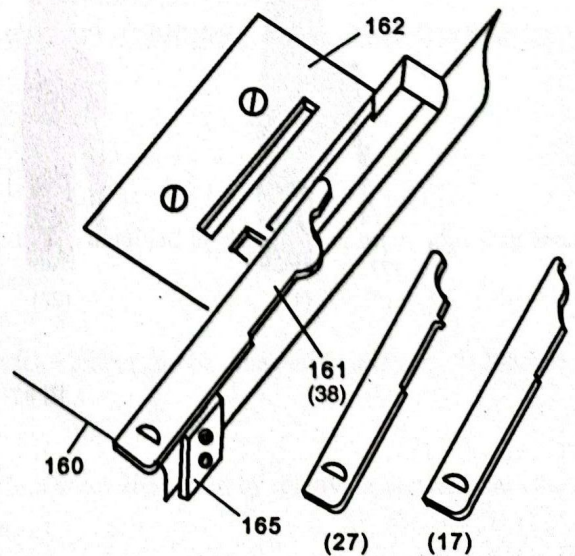
#161 小针板中的线缝是用于链住线迹的目的，对于良好的线迹是很重要的，当 #161 小针板有损坏时，必须换小针板。(参照图 #6)

下图所示可安置不同的位置。

(e) REPLACEMENT OF SEAM FORMING PLATE # 161

Seam Forming Plate # 161 serves a purpose of chaining fingers and is important for the satisfactory seam. Replace the plate whenever it is damaged by the needle.

Setting the different plate can be made as follows.



图#6 (Fig. #6)



根据模型贝形 38

(a) 针板由它自身右边的塞子来控制, 根据相对应的长度来拉伸。

(b) 根据模型 27 和 17, 针板上标有固定标记, 依据相对应的覆盖点来确定固定点。

On Model 38

(a) Seam Forming Plate is desinged with the stopper in its right side edge and accordingly, set the plate by pulling the same to the fullest extent.

(b) On Models 27 and 17

The timing point is marked on the Seam Forming Plate and the base cover and accordingly, set by these points. Fig. # 6.

四. 传线勾针的设置

传线勾针 #177 是用于缝纫线穿过弹簧针, 同时压下装饰线, 穿过打环装置。

传线勾针 #177 应根据贝形 38 与 18 设置成水平, 贝形 27 略微倾斜, 贝形 17 再倾斜些。(参照图 #7)

THERAD CARRIER

Thread Carrier (# 177) serves the purpose that the sewing thread passes over the Latch Needle, as well as to press down the ornamental thread through the looper.

Thread Carrier # 177 should be set horizontally on Models 38 and 18, but a little slantly on Model 27 and quite slantly on Model 17. (See Fig. # 7)

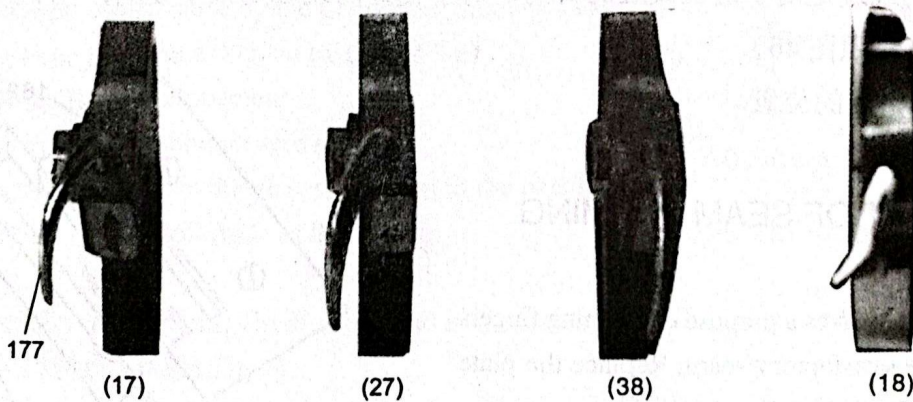


图 #7 (Fig. #7)



五. 框架盖的移动和放置及杠杆的改变

- a. **移动:**首先移动弹簧针, 并且移动 #271 滑道和 #275 道的 #190 螺丝, 然后放松 #189 和 #184 两颗螺丝来移动拉出的框架盖。
- b. **放置:**当使盖板放至一定的位置, 手工轻微调整, 转动滑轮两种方向 (向前和向后), 因此在弹簧针架上的两根滚轴将碰上凸轮槽, 然后推动盖板向前, 当你开始这个过程时, 你应首先移动弹簧针。

REMOVAL AND SETTING OF FRAME CAP # 184

REMOVAL

First, remove the Latch Needle and remove the screws # 190 on the Slide # 271 and Guide #275.

Then loosen two screws # 189 and # 184 to remove the Frame Cap by pulling out.

SETTING

While trying to put the cover plate in its position, turn the pulley in both ways (rear and forward) with manual slight adjustment, so that the two rollers on the Latch Needle Carrier will meet the Cam Groove, then push the cover forward.

It is suggested that you remove the Latch Needle beforehand, whenever you start this procedure.

改变杠杆

根据贝形 38 和 27, 缝纫针数的不同, 可直接采用调整杠杆来完成, 压住锁块 #274, 可以改变不同的缝纫针数。

根据贝形 38, 杠杆不转直接改变缝纫针数, 但可通过凸轮 (#203-38) 连接齿轮 (#200-38) 来获得。

利用两个凸轮 (见零部件目录) 形成 4 道缝边, 移动一面凸轮, 形成 8 道缝边。

根据贝形 17 和贝形 38 的装配相似, 但是因不同的凸轮 (#203-17) 和齿轮 (#200-17) 缝纫针数是二个凸轮 3 针, 一个凸轮 6 针。

CHANGE LEVER

on Models 38 and 27, the different numbers of stitches per shell can be obtained by the stitch number adjusting lever. Press the Ratchet # 274 for the change to the different stitch number.

On Model 38, this lever is not equipped and the change of the stitch number can be obtained by the cam (# 203-38) attached to the feed gear (# 200-38).

Application of two cams (as shown in the parts catalog) forms four stitch shells and by removing one side cam, the machine forms 8 stitch shells.

On Model 17, the arrangement is similar to Model 38, but with the different cam (# 203-17) and gear (# 200-17). Stitch number is 3 stitches by two cams and 6 stitches by one cam.



六. 进料槽和线缝的配合

首先要调整进料槽容积和线缝的高度。

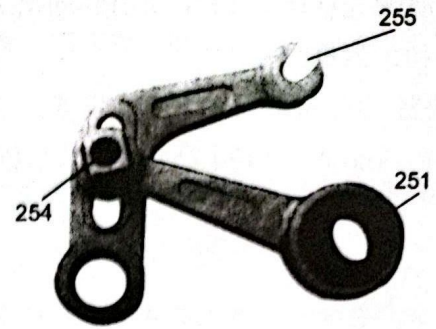
进料槽容积是通过放松 #254 螺母，打开一侧的盖子，移动 #251 进料槽连接杆来调整。见图 #8

线缝的宽度可以通过线道 #275 来稍微调整参照图 (#8-a)

模型 贝形-38…… 10米/分—12米/分

贝形-27…… 7米/分—9米/分

贝形-17…… 5米/分—6米/分



图#8 (Fig. #8)

ADJUSTING THE FEED VOLUME AND SEAM WIDTH

Feed Volume

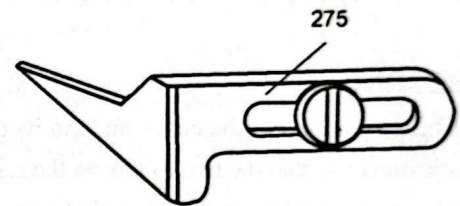
Open the side cover and move the Feed Connecting Rod # 251 for adjustment, by looseing the nut # 254.(Fig. # 8)

Seam width can be adjusted but very slightly by the seam guide # 275.(Fig. # 8-a)

On Model 38…… 10m/m to 12m/m

On Model 27…… 7m/m to 9m/m

On Model 17…… 5m/m to 6m/m



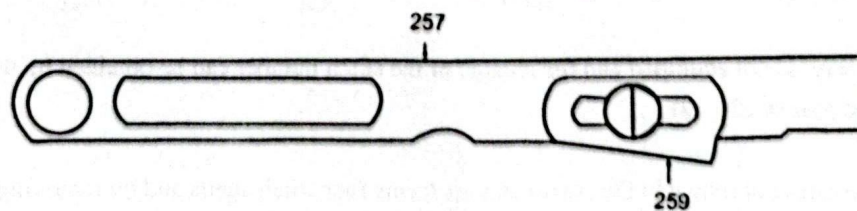
图#8-a (Fig. #8-a)

261# 牙齿的高度，可以通过#259来调整，位于#257牙齿托架杆，通过移动#259到左边，牙齿位置抬高，可以承受厚的材料，移动到右边，牙齿位置变低，可以承受较薄的材料。

Heights of the Feed Lever # 261 can be adjusted by the adjuster # 259, located on the Feed Bar Bracket # 257.

By moving the adjuster # 259 to the left side, higher position of the feed is obtained and is good for heavier material.

Movement to the right side, lower the heights of the feed dog and is good for thinner material.(Fig. # 9)



图#9 (Fig. #9)



七. 建议 (I)

为了使贝形 38、27、17 型，贝型饰边包缝机获得很好的缝纫效果，建议如下：

(a) 使线或行线的张力，保持松一点。

(b) 当使用综合伸长线时，放松打环线的张力，拉紧缝纫线的张力。

(c) 对于伸长的材料，使打线的张力拉紧，以防止材料自身的弹性。

模型贝形 27 是介绍缝纫极其伸长的材料。线和纱线的种类是用于大的缝纫框架。

对于贝形 38 是用于（大尺寸的缝纫框架）羊毛制的和综合性的。

对于贝形 27 是用于（中尺寸的缝纫框架）羊毛制的和综合性的。

对于贝形 17 是用于（小尺寸的缝纫框架）棉质的和综合性的。

SUGGESTIONS(I)

Shell Stitch Machine produces the shell stitches of different sizes by the application of the different kinds of clothes, thread and yarn.

In order to obtain the better shell stitches,the following are suggested:

(a) Make the tension of Loooper Thread or Yarn always a little loose.

(b) For using the synthetic stretchable thread,loosen the tension of the looper thread,and also make the tension of the sewing thread tighter.

(c) For stretchable materials,make the tension of the looper thread tight to prevent the stretch of the material itself.

Model 27 is recommended for sewing extremely strechable materials.

Kinds of threads and yarns to be used for the large shell stitch:

For Model 38 (Large size shell stitch) -wool and synthetic.

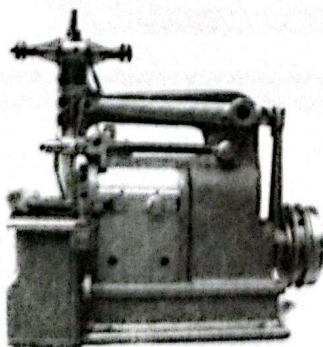
For Model 27 (Medium size shell stitch) -wool and synthetic.

For Model 17 (Small size shell stitch) -cotton and synthetic.

建议 (II)

(d) 为了使打环线能承受更松的张力，可调整线道的角度。如（图 # 10）

(e) 必要时，把打线穿过 #102C 之前，先穿过 #102B 和 #102A。如（图 # 11）



MODEL 17

SUGGESTIONS(II)

(d) In order to obtain more loose tension on the looper thread,adjust the angle of the thread guide,as illustrated.(Fig. # 10)

(e) If necessary,pass the looper thread through # 102A after # 102B before through # 102C.(Fig. # 11)

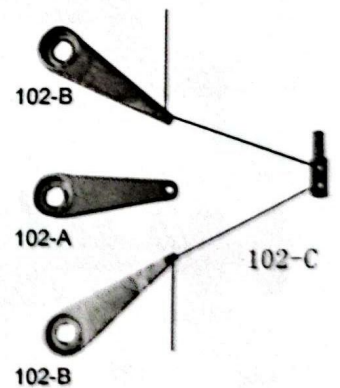


图 # 10 (Fig. #10)

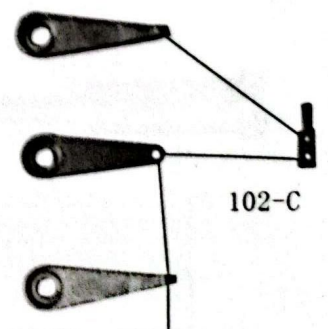
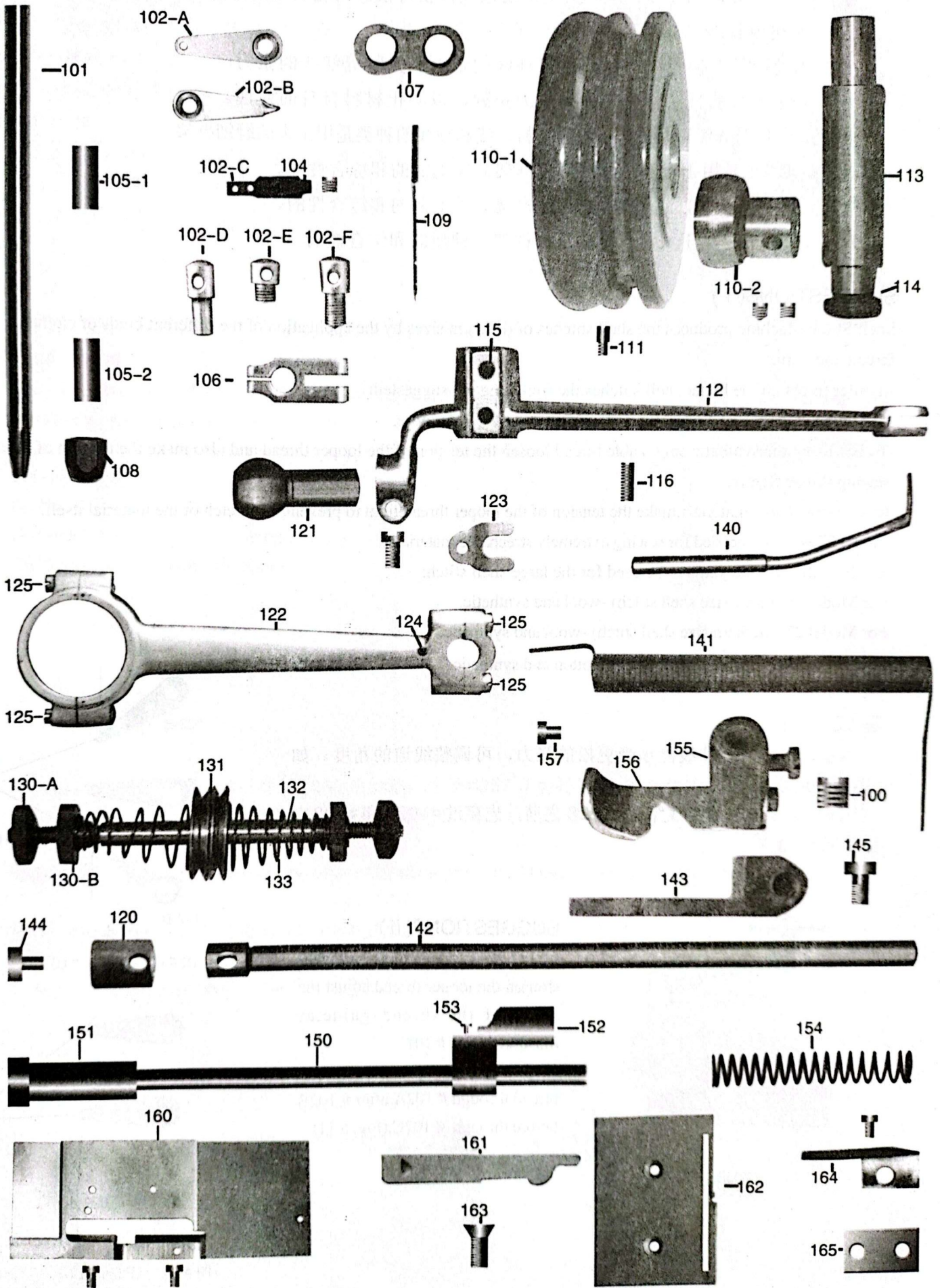


图 # 11 (Fig. #11)



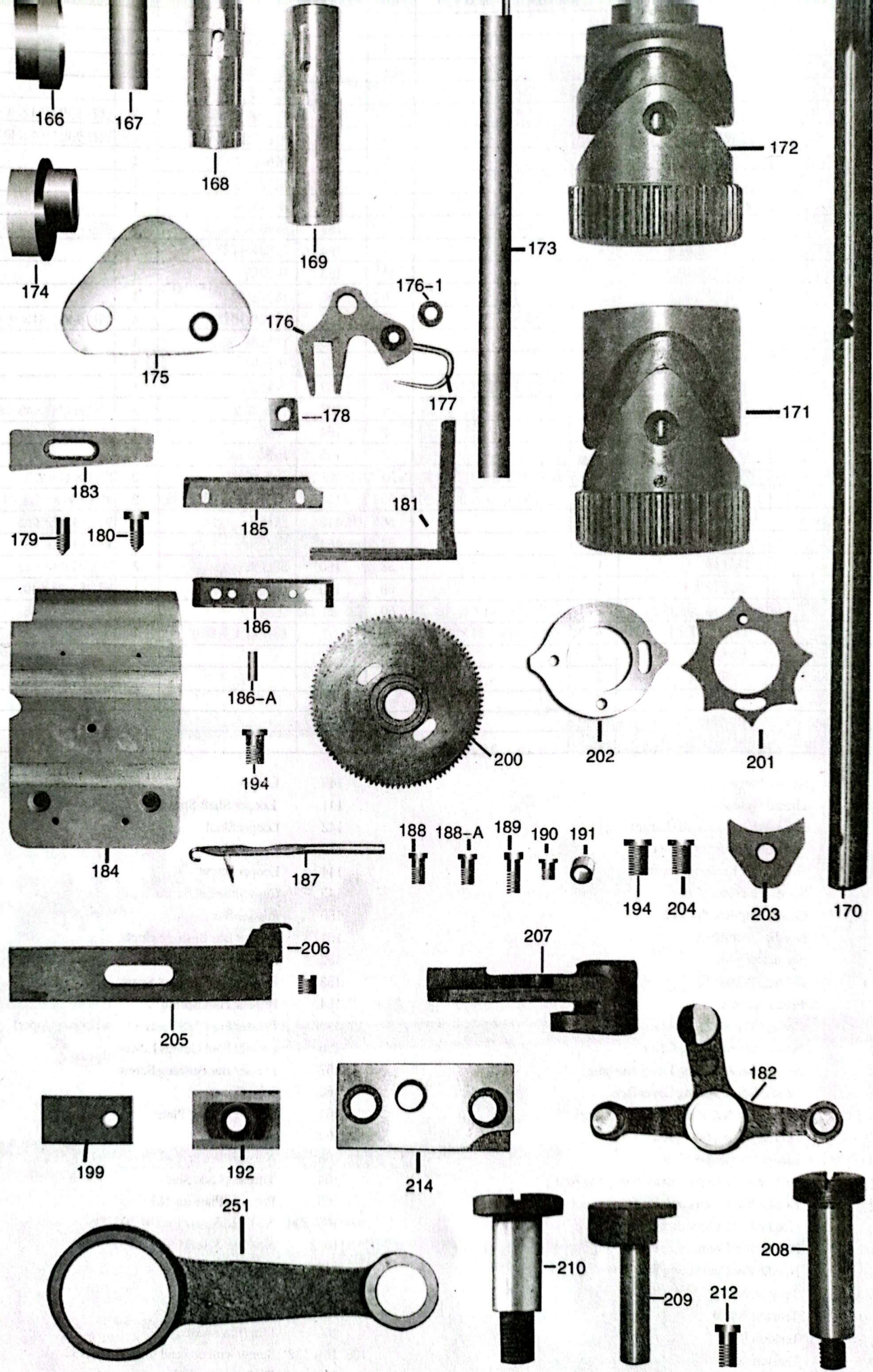
贝形 38 饰边包缝机部件

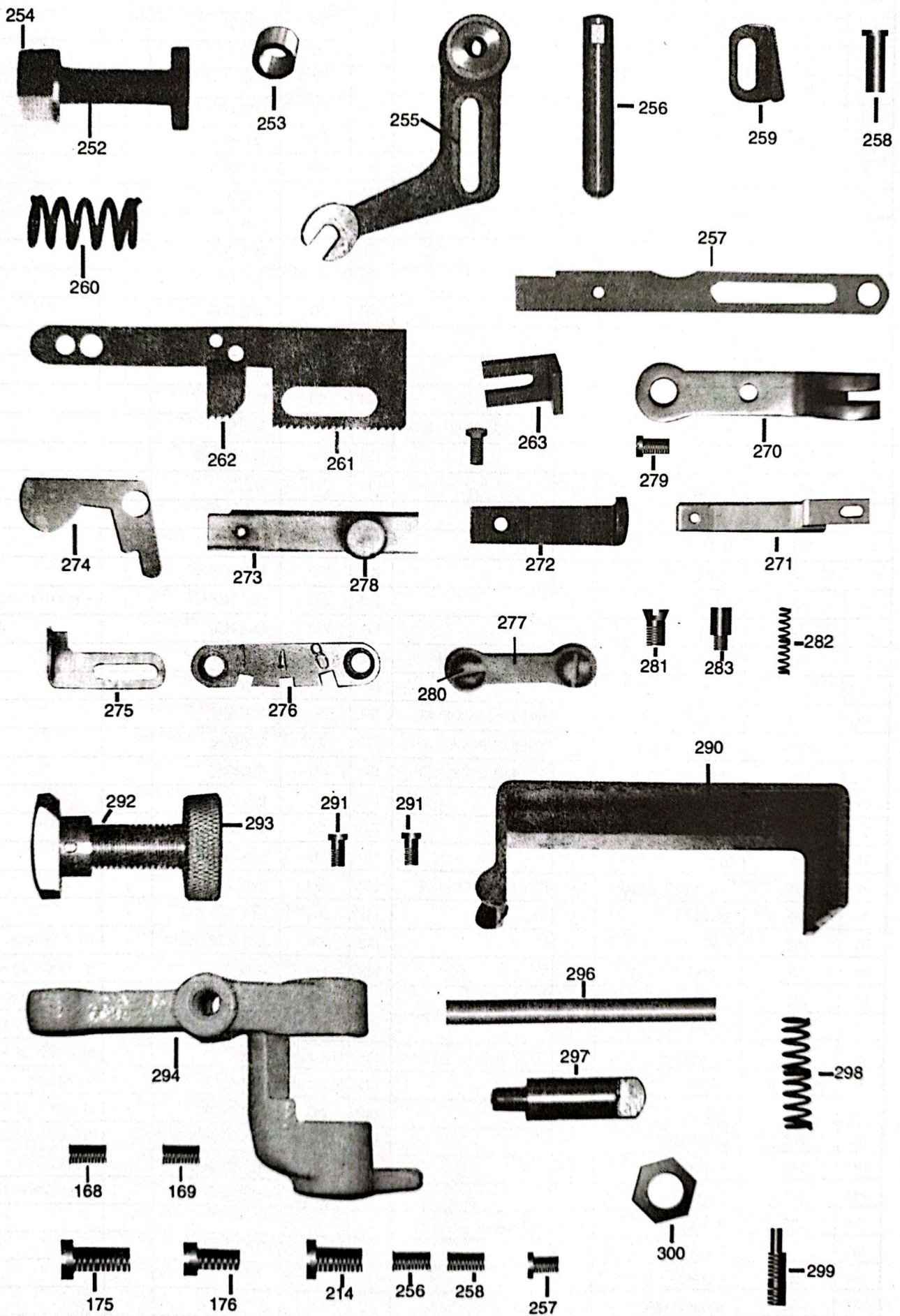


序号	零件编号	零件名称	数量	规格	序号	零件编号	零件名称	数量	规格
1	101	针杆	1		34	140	打环装置(甩针)	1	
2	102-A	过线板	1		35	141	甩针轴弹簧	1	
3	102-B	过线板	2		36	142	甩针轴	1	
4	102-C	过线板	1		37	143	甩针架	1	
5	102-D	过线板	2		38	144	打环装置螺丝	2	圆柱头M11/64×40×10
6	102-E	过线板	1		39	145	甩针架螺丝	2	圆柱头M11/64×40×10
7	102-F	过线板	1		40	150	压脚杆	1	
8	104	过线架	1		41	151	压脚梗螺母	1	
9	105-1	针杆上套	1		42	152	压脚轧头	1	
10	105-2	针杆下套	1		43	153	压脚轧头螺丝	1	圆柱头M9/64×40×10
11	106	针杆控制眼	1		44	154	压脚杆弹簧	1	
12	107	针杆连接片	1		45	155	压脚柄	1	
13	108	针杆螺母	1		46	156	压脚底板	1	
14	109	直针	1	G01-2×160	47	157	过线板螺丝	4	圆柱头M11/64×40×5
15	110-1	皮带轮	1		48	160	针板座	1	
16	110-2	带轮偏心	1		49	161	小针板	1	
17	111	连接肖	3	螺纹长5,1只 螺纹长3,2只	50	162	大针板	1	
18	112	针杆摇杆	1		51	163	针板螺丝	2	平机M11/64×40×8
19	113	针杆摇杆套	1		52	164	导架	1	
20	114	针杆摇杆肖	1		53	165	压板	1	
21	115 184	针杆摇杆螺丝	3	无头M15/64×28×8	54	104 205 206	无头螺丝	2	M1/8×44×2.5
22	116	皮带轮螺丝	2	无头M15/64×28×20	55	110-2	无头90°尖底平底	2	M1/4×40×6尖底×4平底
23	120	甩针轴套	1		56	112	圆柱头	1	M11/64×40×12
24	121	小弹子	1		57	164	圆柱头	2	M11/64×40×8
25	122	球连杆	1		58	160	圆柱头	2	M11/64×40×12
26	123	球连杆夹片	1		59	100	机壳闷头螺丝	1	M5/16×24×10
27	124	针杆控制眼螺丝	2	圆柱头M11/64×40×6	60	105 151 132	无头	4	M11/64×40×6
28	125	球连杆固定螺丝	4	圆柱头专用M11/64×40×24	61	113	摇杆套支头螺丝	1	无头M15/64×28×5
29	130-A	压线螺母	2						
30	130-B	压线螺母	2						
31	131	夹线板	4						
32	132	压线杆	1						
33	133	夹线弹簧	2						

101	Needle Bar	140	Looper
102 A-F	Thread Guides	141	Looper Shaft Spring
104	Connecting Rod Stud (Large)	142	Looper Shaft
105*1	Needle Bar Bushing Lower	143	Cam Slide
105-2	Needle Bar Bushing Upper	144	Looper Screw
106	Needle Bar Guide	145	Cam Slide Set Screw
107	Connecting Rod for 112	150	Presser Bar
108	Needle Clamp Nut	151	Presser Bar Bushing Upper
109	Needle for SM	152	Presser Foot Bracket
110-1	Driving Wheel	153	Presser Foot Bracket Screw
110-2	Feed Eccentric	154	Presser Foot Spring
111	Connecting Rod Stud (Small)	155	Presser Foot 188 Presser Foot Screw (Upper)
112	Needle Bar Actuating Lever	156	Presser Foot Guides Lower
113	Needle Bar Actuating Lever Bushing	157	Presser Bar Bushing Screw
114	Needle Bar Actuating Lever Rod	160	Base Cover
115 184	Needle Bar Actuating Lever Rod Screw	161	Seam Forming Plate
116	Driving Wheel Set Screw	162	Needle Plate
120	Bracket for Looper Shaft	163	Needle Plate Screw
121	Ball Stud for Needle Bar Connecting Rod	164	Thread Guide Shim
122	Needle Bar Connecting Rod	165	Pressure Plate for 161
123	Needle Bar Connecting Rod Spring	104 205 206	No Head Screw for 104,205,206
124	Needle Bar Connecting Rod Spring Screw	110-2	No Head Screw for 110-2
125	Needle Bar Connecting Rod Screw	112	Column
130-A	Tension Nut A	164	Column
130-B	Tension Nut B	160	Column
131	Tension Plate	100	Plug Pin on Body
132	Tension Lever	105 151 132	Screw with no head for 105,151,132
133	Tension Spring	113	Set Screw for 113







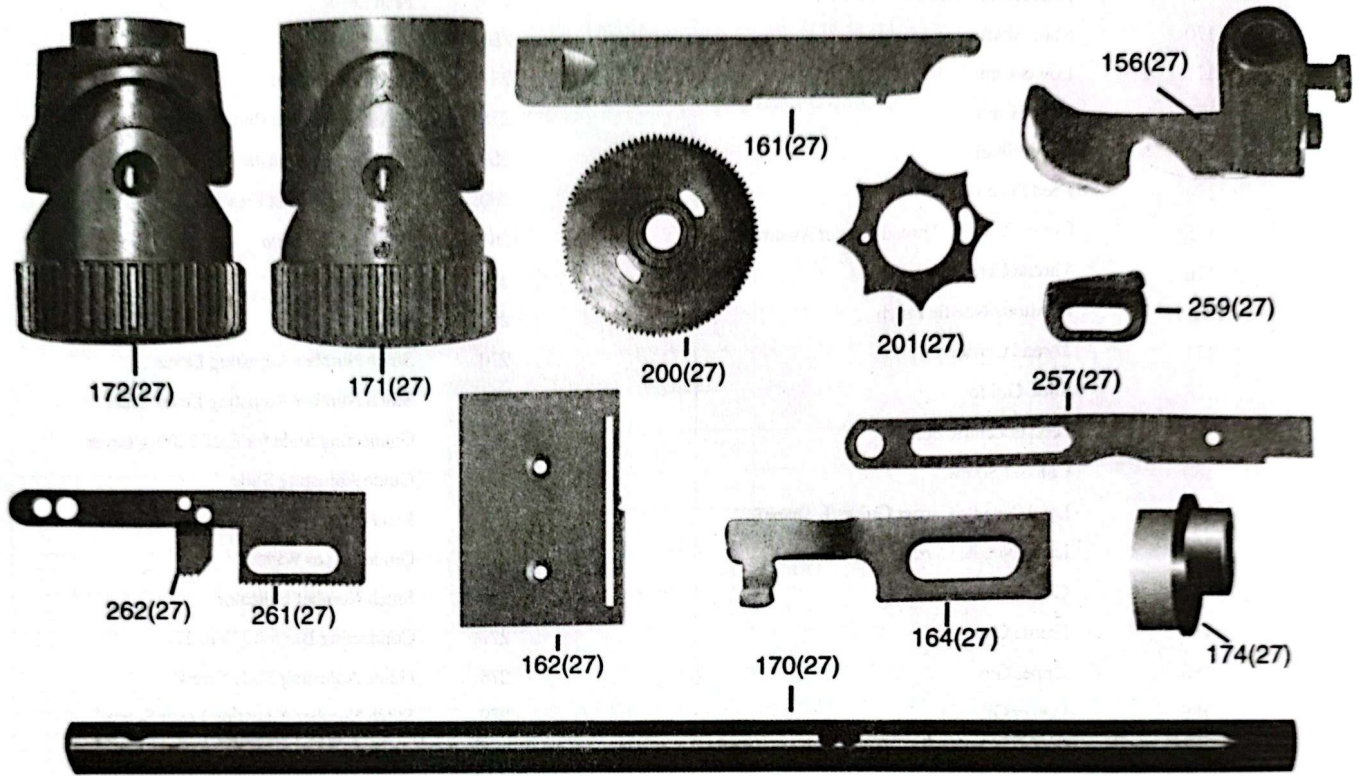
序号	零件编号	零件名称	数量	规格	序号	零件编号	零件名称	数量	规格
62	166	橡胶闷头	1		110	255	开针架	1	
63	167	机壳甩针套	1		111	256	针架肖	1	
64	168	上轴后轴套	1		112	257	导板	1	
65	169	主轴后轴套	1		113	258	导板肖	1	
66	170	主轴	1		114	259	导板座	1	
67	171	齿轮下凸轮	1		115	260	导板弹簧	1	
68	172	齿轮上凸轮	1		116	261	送布牙	1	
69	173	上轴	1		117	262	小牙齿	1	
70	174	偏心齿轮	1		118	263	导板靠块	1	
71	175	金属盖板	1		119	270	调针架	1	
72	176	传线针架	1		120	271	调针架座	1	
73	176-1	弯针夹	1		121	272	靠块	1	
74	177	传线勾针	1		122	273	靠板	1	
75	178	方块	1		123	274	锁块	1	
76	179	偏心轮螺丝	1	尖底无头M7/32×32×7	124	275	靠板架	1	
77	180	齿轮螺钉	2		125	276	调节指示器	1	
78	181	角尺架	1		126	277	针距链	1	
79	182	飞机架	1		127	278	靠板螺丝	1	
80	183	斜块	1		128	279	调针架螺丝	1	
81	184	滑块架	1		129	280	针距链螺丝	2	
82	185	可动板	1		130	281	指示器螺丝	2	平机M9/64×40×6
83	186	固定板	1		131	282	锁边弹簧	1	
84	186-A	固定板定位肖	2	Φ4×6.7 滚针	132	283	锁边螺丝	1	
85	187	勾针	1		133	290	罩板	1	
86	188	勾针固定螺丝	2	圆柱头M11/64×40×5	134	291	罩板螺丝	2	
87	188-A	抬牙架固定螺丝	1	圆柱头M9/64×40×5	135	292	罩板螺母	1	
88	189	滑块架固定螺丝	2	圆柱头M3/16×32×10	136	293	罩板螺钉	1	
89	190	角尺架螺丝	3		137	294	抬压脚杠杆	1	
90	191	飞机架滚子	2		138	296	抬压脚肖	1	
91	192	滑块	1		139	297	抬压脚顶杆	1	
92	194	可动板固定板斜块	7	圆柱头M11/64×40×6	140	298	抬压脚簧	1	
93	199	塑料块	1		141	299	抬压脚调节螺钉	1	
94	200	齿轮	1		142	300	抬压脚调节螺母	1	10×11六角
95	201	八角板	1		143	175	圆柱头	1	M11/64×40×8
96	202	二角板	1		144	176	圆柱头	1	M9/64×40×6
97	203	活络块	1		145	214	圆柱头	2	M1/4×28×14
98	204	活络块螺丝	2	圆柱头M11/64×40×8	146	256 258	无头	2	M15/64×28×8
99	205 206	护针架	1		147	257 123	圆柱头	2	M9/64×40×4
100	207	抬牙架	1		148	263	7×8六角	1	M11/64×40×5
101	208	齿轮连杆肖	1		149	168 169	无头螺丝(机壳)	2	M15/64×28×20
102	209	抬牙体	1		150	296	抬压脚肖螺丝	2	无头M11/64×40×5
103	210	齿轮螺丝	1		151	199	固定螺丝	1	圆柱头M9/64×40×8
104	212	护针座螺丝	1	大圆头M11/64×40×10					
105	214	齿轮架	1						
106	251	开针连杆	1						
107	252	开针连杆螺丝	1						
108	253	连杆套	1						
109	254	开针螺母	1						



166	Rubber Plug Pin on Body	252	Stitch Adjusting Stud
167	Cabinet Bracket for Looper	253	Feed Roller
168	Bracket for upper and Back Shaft	254	Nut for 252
169	Bracket for Main and Back Shaft	255	Feed Lever
170	Main Shaft	256	Feed Lever Stud
171	Lower Cam	257	Feed Bar Bracket
172	Upper Cam	258	Feed Bar Bracket Rocker Screw
173	Upper Shaft	259	Feed Lifting Adjuster
174	Feed Eccentric for -38	260	Feed Bar Bracket Pressing Spring
175	Cover Plate for Thread Carrier Assembly	261	Feed and Feed Bar
176	Thread Carrier Bracket	262	Subsidiary Feed
176-1	Flexuous Needle Pinch	263	Guide
177	Thread Carrier	270	Stitch Number Adjusting Lever
178	Slide Guide	271	Stitch Number Adjusting Lever Slide
179	Feed Eccentric Screw	272	Connecting Slide for Feed Lifting Lever
180	Can Set Screw	273	Guide Adjusting Slide
181	Latch Needle Carrier Guide (L-shape)	274	Ratchet for 270
182	Latch Needle Carrier	275	Guide (Seam Width)
183	Gib Key	276	Stitch Number Indicator
184	Frame Cap	277	Connecting Bar for 270 to 271
185	Upper Gib	278	Guide Adjusting Slide Screw
186	Lower Gib	279	Stitch Number Adjusting Lever Screw
186-A	Locating Stud	280	Connecting Bar Screw
187	Latch Needle	281	Stitch Number Adjusting Lever Screw
188	Set Screw for Latch Needle	282	Ratchet Spring
188-A	Set Screw for Feed Lifting Lever	283	Stud
189	Frame Cap Screw	290	Side Cover
190	Screw for 181	291	Side Cover Screw
191	Cam Roll	292	Side Cover Stopper
192	Latch Needle Carrier Block	293	Stopper Knob
194	Screw for 185,186,183	294	Presser Foot Lift Assembly
199	Feed Bar Stopper for-38 and 27	296	Presser Foot Lift Assembly
200	Feed Lifting Gear	297	Presser Foot Lift Assembly
201	Feed Lifting Cam (1 Stitch)	298	Presser Foot Lift Assembly
202	Feed Lifting Cam (4 Stitch)	299	Presser Foot Lift Assembly
203	Feed Lifting Cam (8 Stitch)	300	Presser Foot Lift Assembly
204	Feed Lifting Gear Screw	175	Column
205 206	Needle Guard Bracket	176	Column
207	Feed Lifting Lever	214	Column
208	Feed Lifting Lever Rocker Screw	256 258	No Head Screw for 256 and 258
209	Feed Lifting Cam Guide	257 123	Column (7 × 8)
210	Feed Lifting Gear Rocker Screw	263	Hexagon
212	Feed Guard Bracket Screw	168 169	Screw with No Head for 168,169
214	Feed Lifting Gear Bracket Set Screw	296	Screw for 296
251	Feed Connecting Rod	199	Screw for 199



贝形 27 饰边包缝机部件

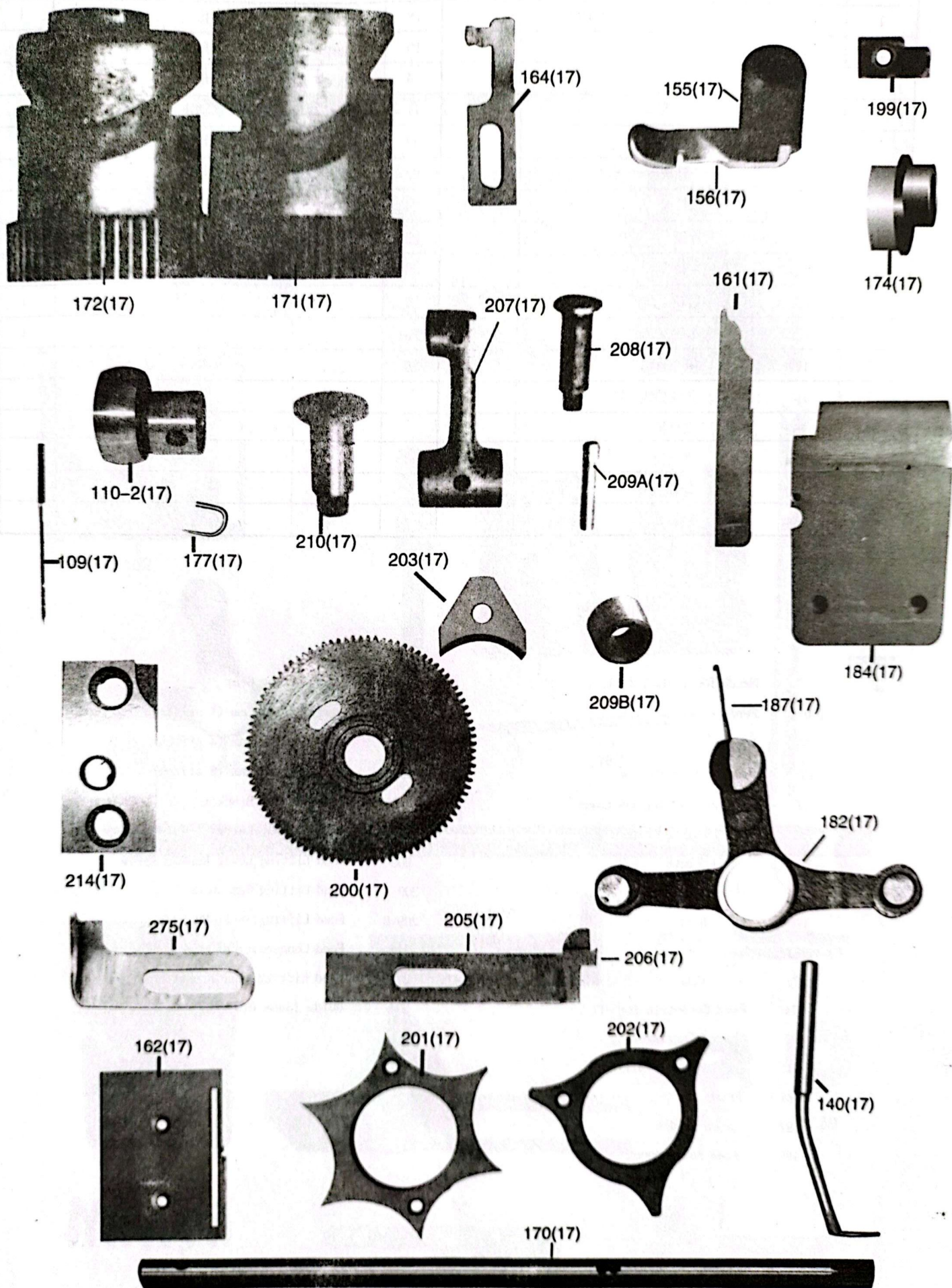


序号	零件编号	零件名称	数量
1	156	压脚底板	1
2	161	小针板	1
3	162	大针板	1
4	164	导架	1
5	170	主轴	1
6	171	齿轮下齿轮	1
7	172	齿轮上齿轮	1
8	174	偏心齿轮	1
9	200	齿轮	1
10	201	八角板	1
11	257	导板	1
12	259	导板座	1
13	261	送布牙	1
14	262	小牙齿	1

156	Presser Foot Guides lower for -27
161	Seam Forming Plate
162	Needle Plate
164	Thread Guide Shim
170	Main Shaft
171	Lower Cam
172	Upper Cam
174	Feed Eccentric
200	Feed Lifting Gear
201	Feed Lifting Cam(1 stitch)
257	Feed Bar Bracket
259	Feed Lifting Adjuster
261	Feed and Feed Bar
262	Subsidiary Feed



贝形 17 饰边包缝机部件



序号	零件编号	零件名称	数量	序号	零件编号	零件名称	数量
1	109	直针 (G01-2 × 130)	1	18	200	齿轮	1
2	110-2	带轮偏心	1	19	201	六角板	1
3	140	甩针	1	20	202	三角板	1
4	155	压脚柄	1	21	203	活动块	1
5	156	压脚底板	1	22	205 206	护针架	1
6	161	小针板	1	23	207	抬牙架	1
7	162	大针板	1	24	208	齿轮连杆肖	1
8	164	导架	1	25	209-A	抬牙肖	1
9	170	主轴	1	26	209-B	抬牙轴套	1
10	171	齿轮下凸轮	1	27	210	齿轮螺钉	1
11	172	齿轮上凸轮	1	28	214	齿轮架	1
12	174	偏心凸轮	1	29	275	靠板架	1
13	177	传线挡线勾针	1				
14	182	飞机架	1				
15	184	滑块架	1				
16	187	勾针	1				
17	199	塑料块	1				

109 Needle for -17 (G01-2×130)

110-2 Feed Eccentric

140 Looper

155 Presser Foot Handle

156 Presser Foot Guides Lower

161 Seam Forming Plate

162 Needle Plate

164 Thread Guide Shim

170 Main Shaft

171 Lower Cam

172 Upper Cam

174 Feed Eccentric for -17

177 Thread Carrier

182 Latch Needle Carrier

184 Frame Cap

187 Latch Needle

199 Feed Bar Stopper

200 Feed Lifting Gear

201 Feed Lifting Cam (1 stitch)

202 Feed Lifting Cam (4 stitch)

203 Feed Lifting Cam (8 stitch)

205 206 Needle Guard Bracket

207 Feed Lifting Lever

208 Feed Lifting Lever Rocker Screw

209-A Feed Lifting Cam Guide

209-B Feed Lifting Shaft Bushing

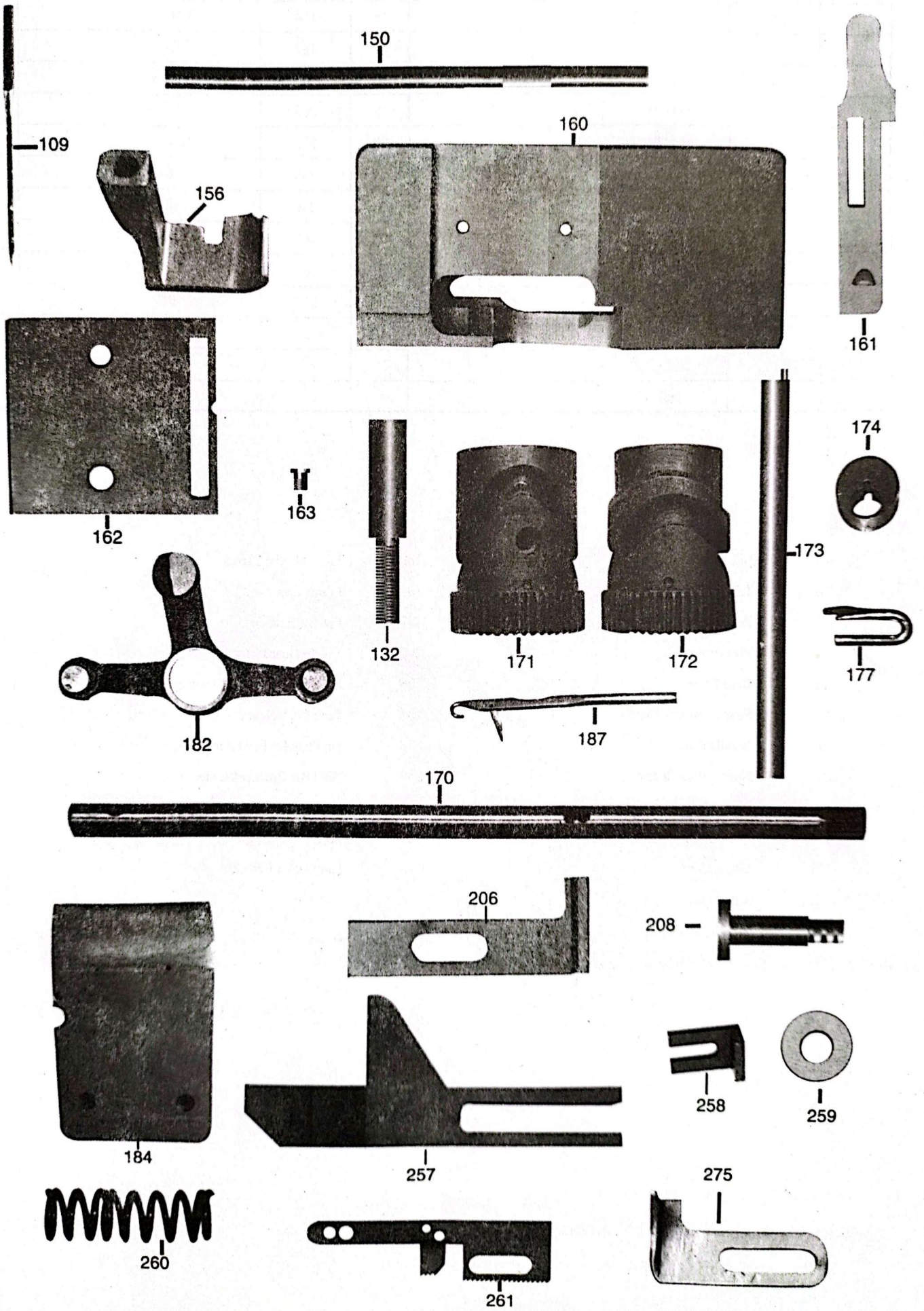
210 Feed Connecting Rod

214 Feed Lifting Gear Bucket Set Screw

275 Guide (Seam Width)



贝形 18 饰边包缝机部件



序号	零件编号	零件名称	数量	序号	零件编号	零件名称	数量
1	109	直针	1	15	182	飞机架	1
2	132	压线螺丝	1	16	184	滑块架	1
3	150	压脚杆	1	17	187	勾针	1
4	156	压脚	1	18	206	护针架	1
5	160	针板座	1	19	208	牙架肖	1
6	161	小针板	1	20	257	牙架	1
7	162	大针板	1	21	258	牙架固定板	1
8	163	针板螺丝	2	22	259	牙架垫卷	1
9	170	主轴	1	23	260	弹簧	1
10	171	齿轮下凸轮	1	24	261	牙齿	1
11	172	齿轮上凸轮	1	25	275	靠板架	1
12	173	上轴	1				
13	174	偏心凸轮 (1-5.5 10 种)	1				
14	177	传线勾针	1				

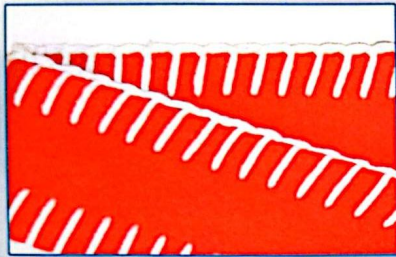
109	Needle for -18	182	Latch Needle Carrier
132	Tension Stud	184	Frame Cap
150	Presser Bar	187	Latch Needle
156	Presser Foot	206	Needle Guard
160	Base Cover	208	Feed Lifting Lever Rocker Screw for -18
161	Seam Forming Plate	257	Feed Bar Bracket
162	Needle Plate	258	Set Plate for Feed Bar Bracket
163	Needle Plate Screw	259	Feed Bar Bracket Washer
170	Main Shaft	260	Feed Bar Bracket Pressing Spring
171	Lower Cam	261	Feed and Feed Bar
172	Upper Cam	275	Guide (Seam Width)
173	Upper Shaft		
174	Feed Eccentric		
177	Thread Carrier		



一字形饰边包缝机

“1” SHELL STITCH OVERLOCK SEWING MACHINE

MODEL-18



包边宽度	间距	可缝厚度	转速	电机功率
Seam Width	Stitch Range	Sewable Thickness	Speed	Motor Power
10mm	2.5-6mm	5mm	1,200s.p.m.	370/250

型号18适用于成衣、毛毯、袖口、领口及其它布料一字形装饰缝纫。

Model-18 It's fit to garment, wools, cuffs, collars and the other cloths "1" stitch decorative sewing.



扫描全能王 创建

钩形饰边包缝机

CROCHET STITCH OVERLOCK SEWING MACHINE

MODEL-28



包边宽度	间距	可缝厚度	转速	电机功率
Seam Width	Stitch Range	Sewable Thickness	Speed	Motor Power
10mm	2.5-6mm	5mm	1,200s.p.m.	370/250

型号28适用于毛皮、毛毯、袖口、领口及其它布料单线装饰缝纫。

Model-28 It's fit to dry flix, wools, cuffs, collars and the other cloths single line stitch decorative sewing.

